

# Cast & Paint

## FIRE FIGHTER

### INSTRUCTIONS

**Items Included:** Casting material, mold trays, paints, paintbrush, glue, magnets and instruction sheet.

**Items Needed:** Disposable mixing cup, spoon or mixing stick.

- Step 1: Pour 4 ounces (1/2 cup) of water into a disposable container.
- Step 2: Pour all casting material into the disposable container.
- Step 3: Stir the mixture with a spoon or mixing stick until there are no lumps (about 1 1/2 minutes).
- Step 4: Tap the container on the table several times to remove any air bubbles.
- Step 5: Pour the mixture into the molds and let dry for 30 minutes.

**WARNING: Do not pour excess casting material into the drain or toilet bowl. Dispose of excess casting material in the garbage.**

- Step 6: Remove casted pieces by carefully turning the mold upside-down onto the table and gently tapping on the back of the mold tray.
- Step 7: Let casts air dry for 1 hour before painting.

The non-grooved side of the magnet strip is the side that is most strongly attracted to metal. Magnet should be cut into one-inch pieces. The following chart indicates the number of 1" magnets needed on each piece. Remember to glue the grooved side of the magnet to the individual pieces (when in doubt test on metal).

Fire Engine	3	Fire Fighter	3	Fire Hydrant	3
Dalmatian	3				

# COLOR MIXING GUIDE

Kits come with different sets of colors depending on the title of the kit. Mixing instructions may include colors not included in your kit.

Acrylic paints can be thinned with water if they get too thick. Be sure to clean brushes with soap and water before the paint hardens or the paint will become permanent.

Primary colors can be mixed to obtain many other colors. Mix a small amount of two or more colors on a non-absorbent surface.

Always begin with more of the lighter color and a small amount of the darker color. To darken or lighten colors, add small amounts of black, brown or white and mix. Take your time and allow the paint to mix thoroughly before adding more paint.

- White skin - add small amounts of red and yellow to white
- Black/brown skin - add small amounts of white, yellow, red & black
- Army green - mix blue and yellow and a small amount of black
- Ammonite green - mix blue and yellow and a small amount of white
- Carmel - mix small amounts of brown and yellow to white
- Tan or beige - add small amounts of red, brown and yellow to white
- Brown - mix black, yellow, red and green
- Orange - add small amounts of red with yellow
- Gray - mix small amounts of black with white
- Pink - mix small amounts of red with white
- Purple - mix red and blue
- Gold - mix small amounts of yellow with silver
- The pot labeled GL is glue
- Some kits come with a pot labeled ST. This is stain that can be used to antique your creation after painting. Paint on and wipe off.

Download other Kit brochures at:  
<http://skullduggery.com>

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